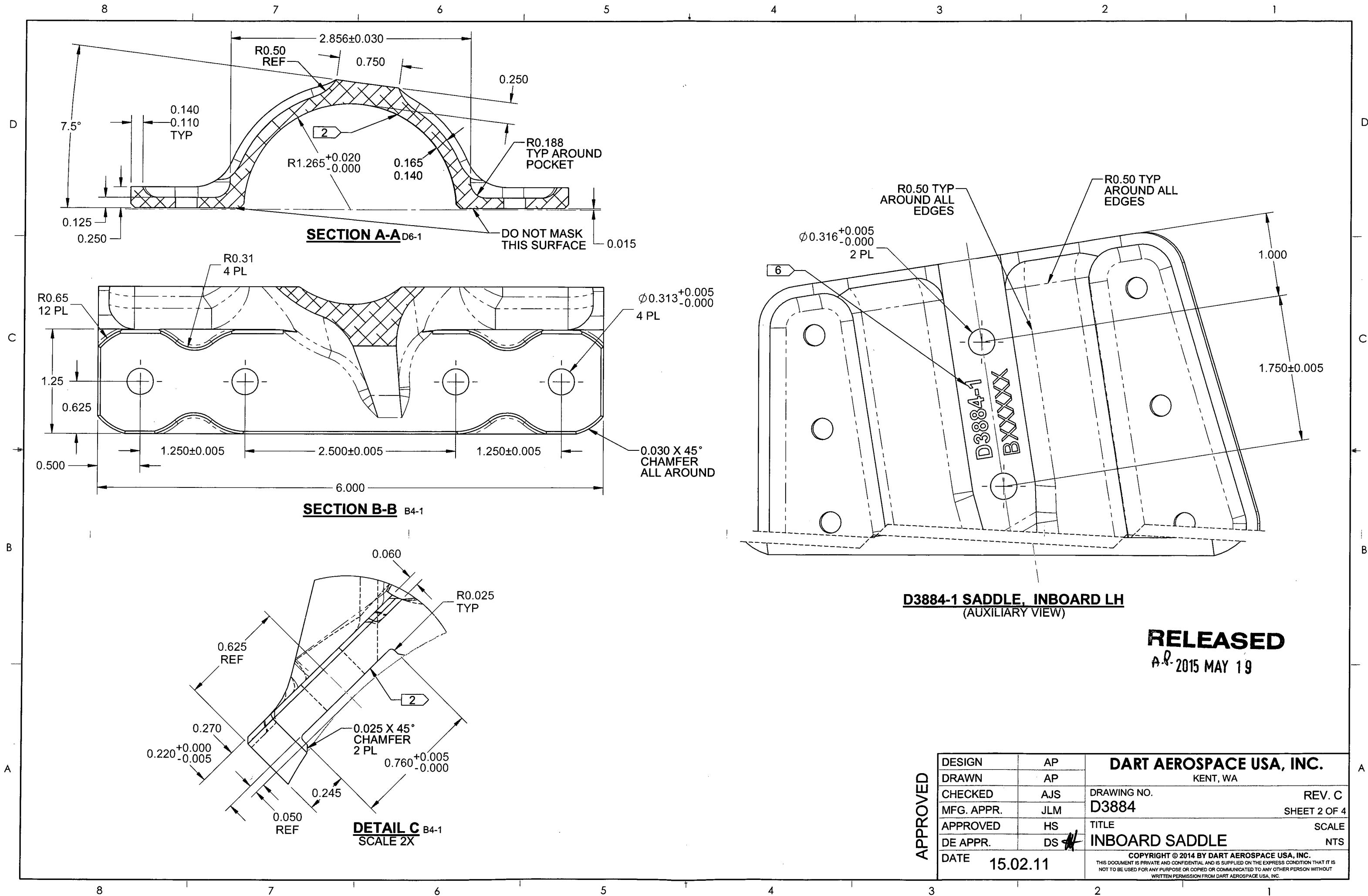


**D3884-1 SADDLE, INBOARD LH**

**NOTES:**

- 1) MATERIAL: 7075-T7351 ALUMINUM PER AMS-QQ-A-250/12, OR QQ-A-250/12 OR ASTM B209 (REF DART SPEC. D6101-015)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
MASK INSIDE SURFACES OF SADDLE PRIOR TO APPLICATION OF POWDER COAT  
POWDER COAT GLOSS WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ENGRAVE PART AND BATCH NUMBER IN THIS AREA TO  
MAX. DEPTH OF 0.010 WITH A MIN. TOOL RAD OF R0.010
- 7) WEIGHT: 1.03 lbs
- 8) ENGRAVE DART LOGO TO MAX DEPTH OF 0.015 WITH MIN RAD R0.250
- 9) ALL NON-DIMENSIONED FEATURES DEFINED PER DRAWING FILE "D3884-1-REVC.SLDPRT"

C	GENERAL REDRAW & REMOVED UNNECESSARY DIMS; ADDED NOTE 9, REMOVED POWDER COAT FROM INSIDE SURFACE OF D3884-1/-2, ADDED D3884-2 TO SHT 3 & 4.	AP	15.02.11
B	D6101-017 WAS D6102-017. ZN A6-1; ADD NOTE ZN C4-2; ADD R0.031 ZN C2-2; INCREASED TOLERANCE 0.175 WAS 0.165 ZN B7-1; ADD 0.615 ZN C6-1; ADD 0.648 ZN C4-1; ADD 0.250 ZN D6-2; ADD 0.060 ZN C2-2; 0.75 WAS 0.65 ZN D7-2	RF	09.06.30
A	NEW ISSUE	RF	09.03.30
REV.	DESCRIPTION	BY	DATE
DESIGN	AP	<b>DART AEROSPACE USA, INC.</b> KENT, WA	
DRAWN	AP		
CHECKED	AJS	DRAWING NO.	REV. C
MFG. APPR.	JLM	<b>D3884</b>	SHEET 1 OF 4
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	<b>INBOARD SADDLE</b>	NTS
DATE	15.02.11	COPYRIGHT © 2014 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

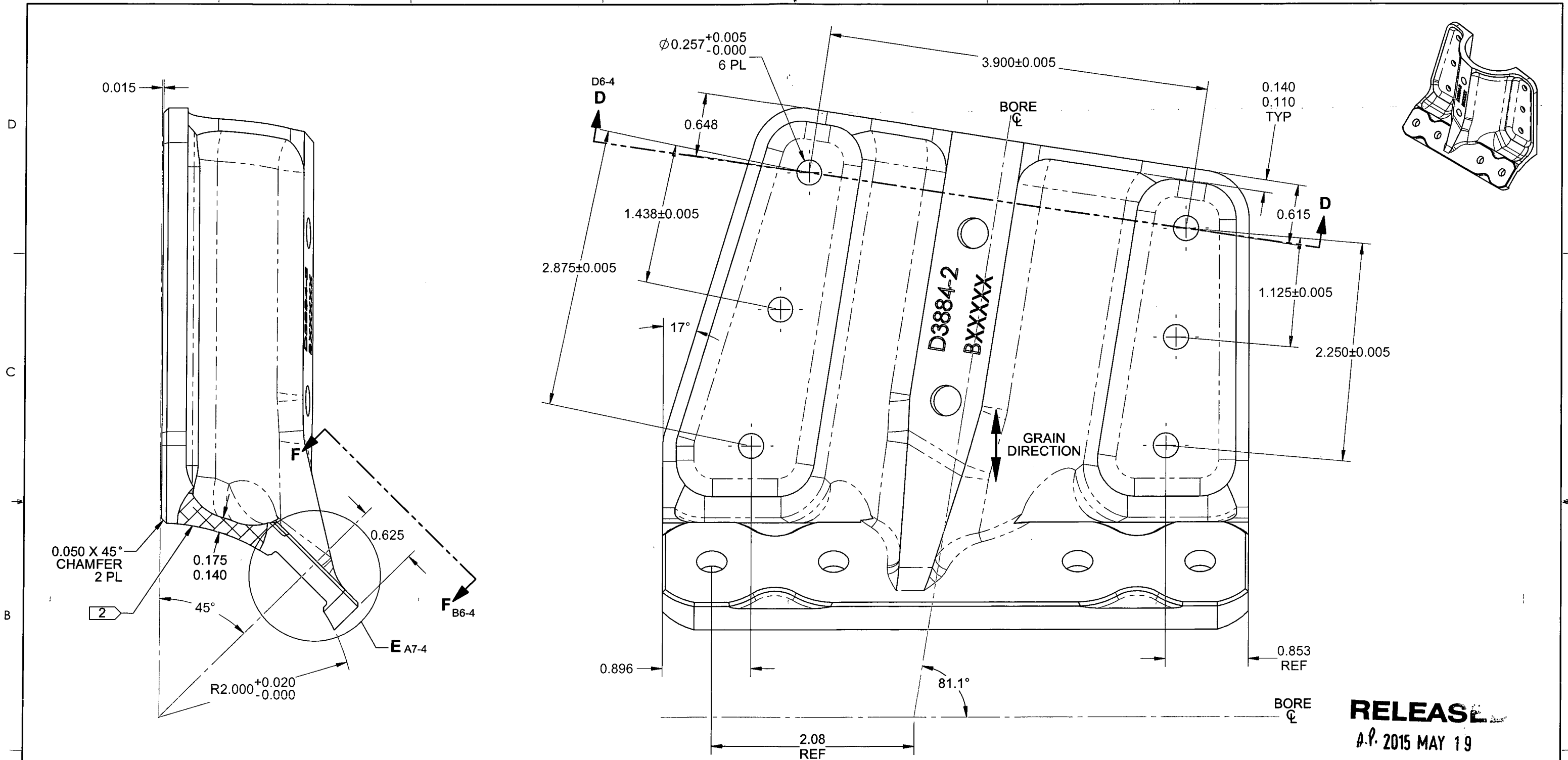


**D3884-1 SADDLE, INBOARD LH**  
(AUXILIARY VIEW)

**RELEASED**  
A.R. 2015 MAY 19

APPROVED

DESIGN	AP	<b>DART AEROSPACE USA, INC.</b> KENT, WA	
DRAWN	AP		
CHECKED	AJS	DRAWING NO.	REV. C
MFG. APPR.	JLM	<b>D3884</b>	SHEET 2 OF 4
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	<b>INBOARD SADDLE</b>	NTS
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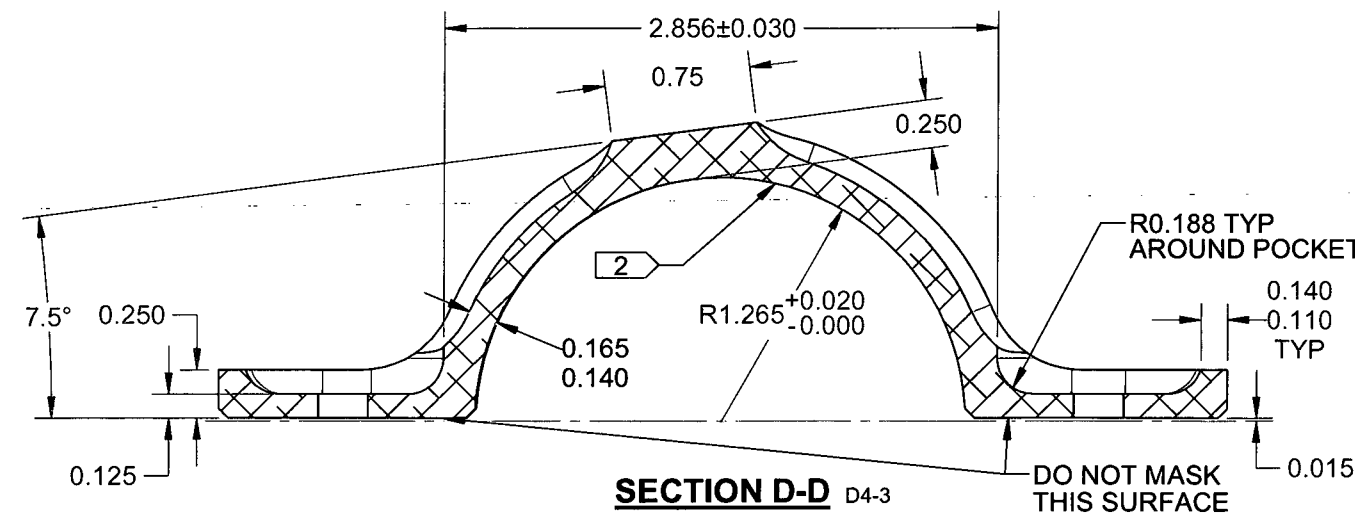
**D3884-2 SADDLE, INBOARD RH**

**NOTES:**

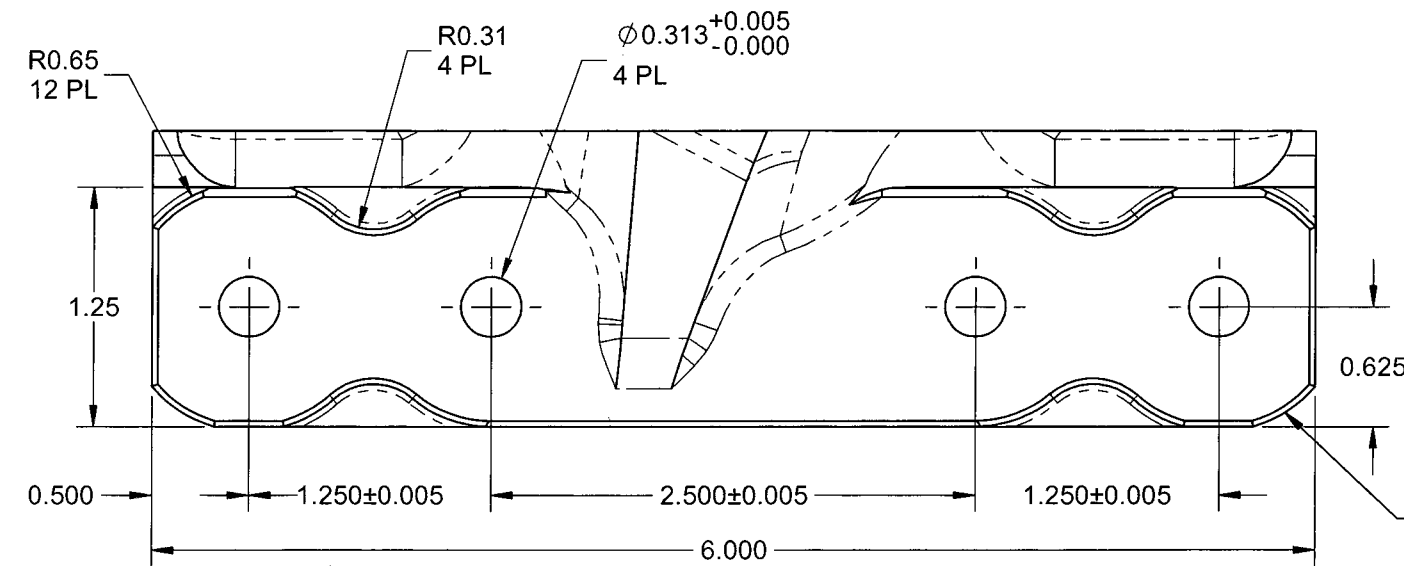
- 1) MATERIAL: 7075-T7351 ALUMINUM PER AMS-QQ-A-250/12, OR QQ-A-250/12 OR ASTM B209 (REF DART SPEC. D6101-015)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
MASK INSIDE SURFACES OF SADDLE PRIOR TO APPLICATION OF POWDER COAT  
POWDER COAT GLOSS WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ENGRAVE PART AND BATCH NUMBER IN THIS AREA TO  
MAX. DEPTH OF 0.010 WITH A MIN. TOOL RAD OF R0.010
- 7) WEIGHT: 1.03 lbs
- 8) ENGRAVE DART LOGO TO MAX DEPTH OF 0.015 WITH MIN RAD R0.250
- 9) ALL NON-DIMENSIONED FEATURES DEFINED PER DRAWING FILE "D3884-2-REVC.SLDPRT"

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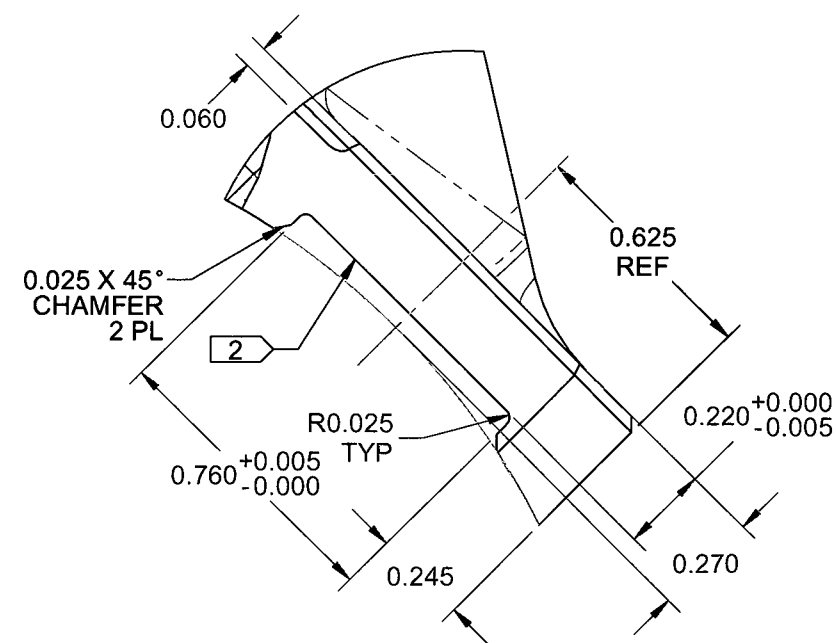
DESIGN	AP	<b>DART AEROSPACE USA, INC.</b> KENT, WA	
DRAWN	AP		
CHECKED	AJS	DRAWING NO.	REV. C
MFG. APPR.	JLM	<b>D3884</b>	SHEET 3 OF 4
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	<b>INBOARD SADDLE</b>	NTS
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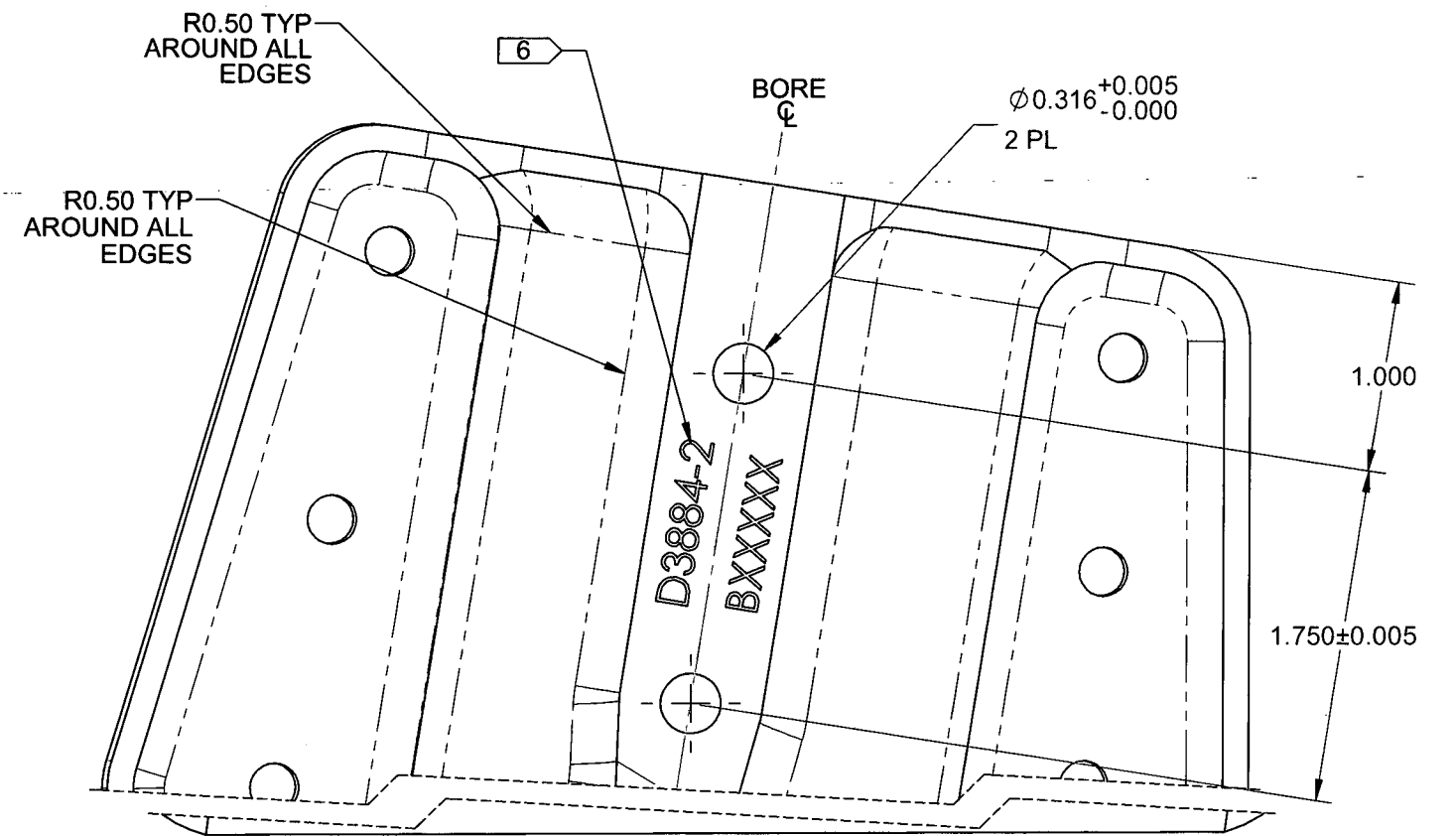
**SECTION D-D** D4-3



**SECTION F-F** B7-3




**DETAIL E** B7-3



**D3884-2 SADDLE, INBOARD RH**  
(AUXILIARY VIEW)

**RELEASED**  
A.P. 2015 MAY 19

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DRAWN	AP		
CHECKED	AJS	DRAWING NO.	REV. C
MFG. APPR.	JLM	<b>D3884</b>	SHEET 4 OF 4
APPROVED	HS	TITLE	SCALE
DE APPR.	DS 	<b>INBOARD SADDLE</b>	NTS
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